



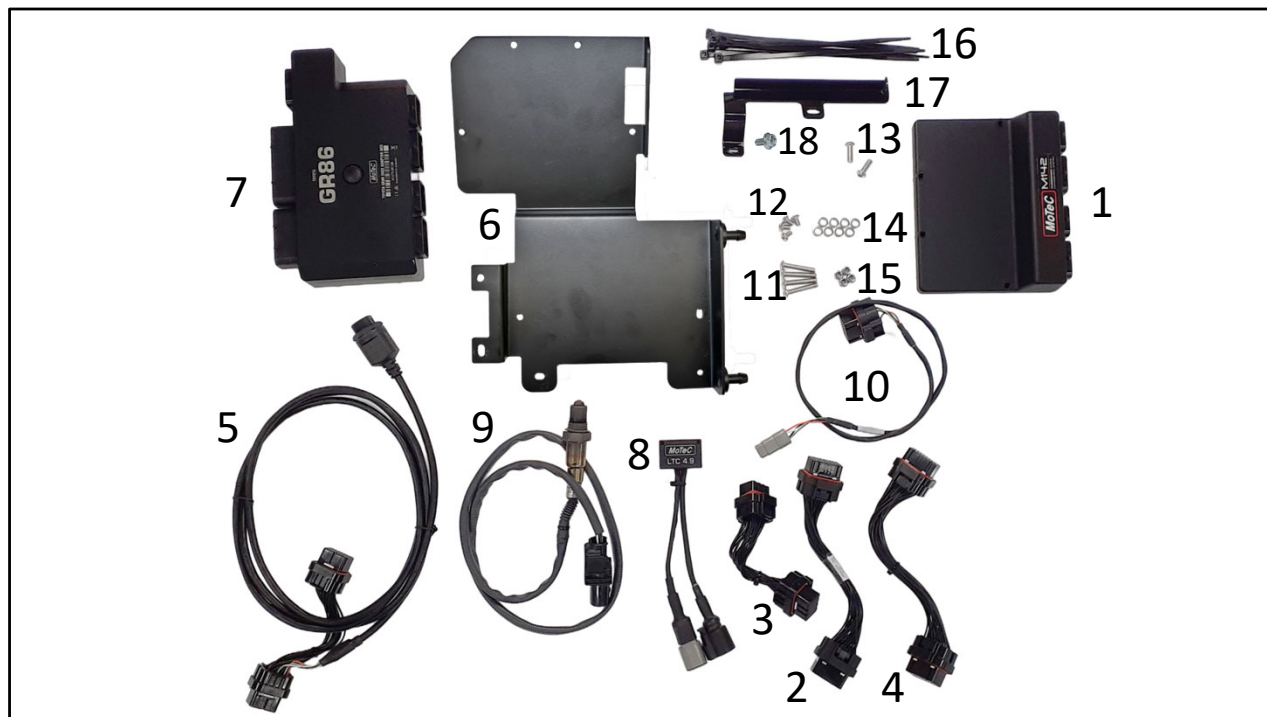
A Bosch Company

Toyota GR86/Subaru BRZ INSTALLATION INSTRUCTIONS



MoTeC

A Bosch Company



M142 Toyota GR86 2022 Kit Components

1. MoTeC M142M ECU
2. M1 Adaptor 150mm Stub Loom A (#61254)
3. M1 Adaptor 80mm Stub Loom B (#61474)
4. M1 Adaptor 120mm Stub Loom C (#61252)
5. M1 Adaptor 80mm Stub Loom D (Ethernet Cable) (#61476)
6. Toyota GR86 Mounting Bracket
7. MoTeC M142 Toyota GR 86 Adaptor Box
8. LTC – LSU Lambda to CAN
9. MoTeC LTC 4.9 (Bosch LSU version)
10. MoTeC Toyota GR86 2022 Breakout Loom
11. 4 x M5 x 30mm hex head bolts
12. 4 x M5 x 8mm button head bolts
13. 2 x M6 x 15mm button head bolts
14. 8 x M5 washers
15. 4 x M5 nyloc nuts
16. 6 x Zipties
17. Support Bracket
18. 1 x M6 x 16mm Phillips hex head flange bolt

MoTeC

A Bosch Company

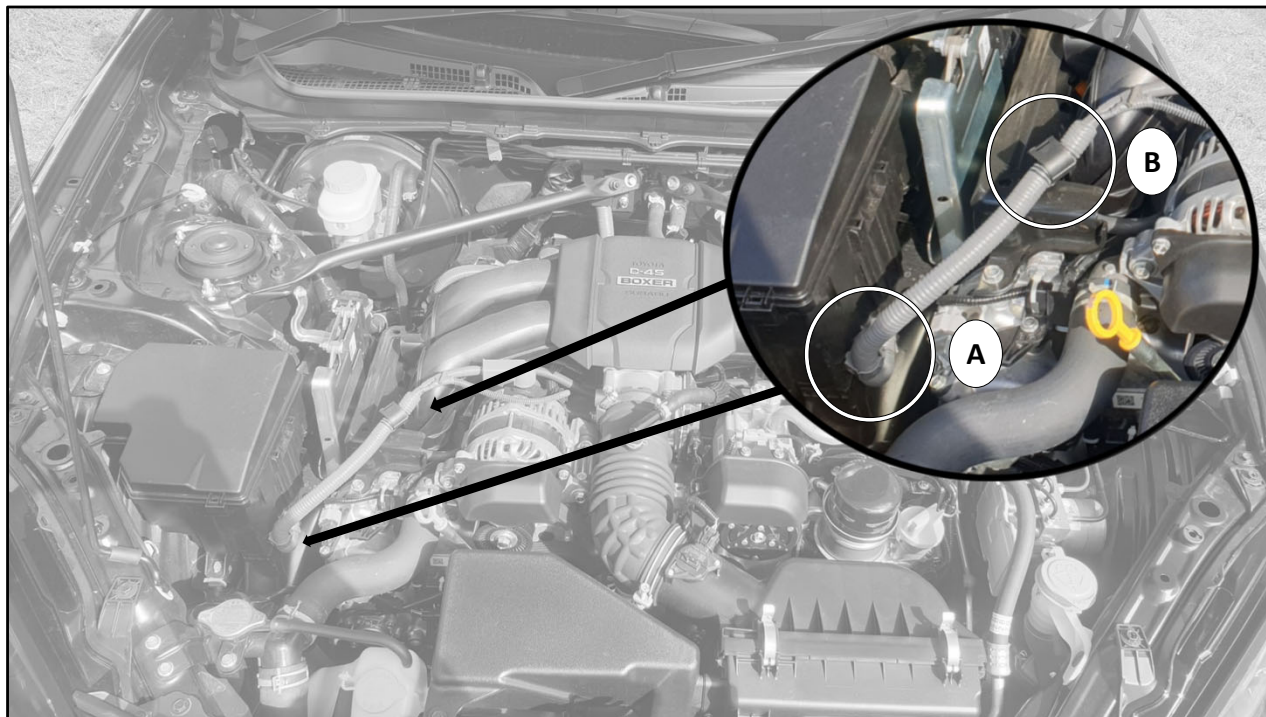


Tools Required

- 3mm Allen Key
- 4mm Allen Key
- Socket for Lambda Sensor
- 3/8 Universal Joint
- 12 inch 3/8 socket extension
- 3/8 Ratchet
- 10mm 3/8 Socket
- 10mm Spanner
- Needle Nose pliers
- Flat Head Screwdriver
- Side Cutters

MoTeC

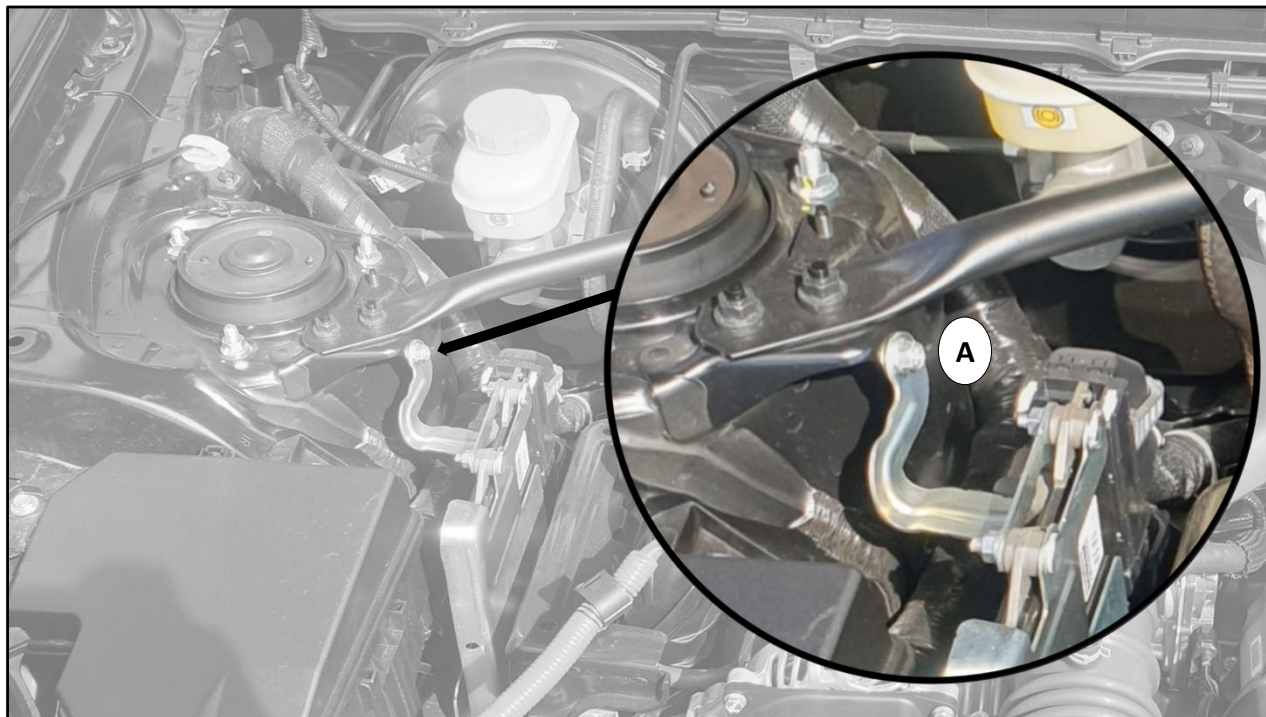
A Bosch Company

**Step #1**

Using a small flat head screwdriver or pliers, unclip the Alternator Cable from the fuse box (A) and supporting bracket (B) as shown above.

MoTeC

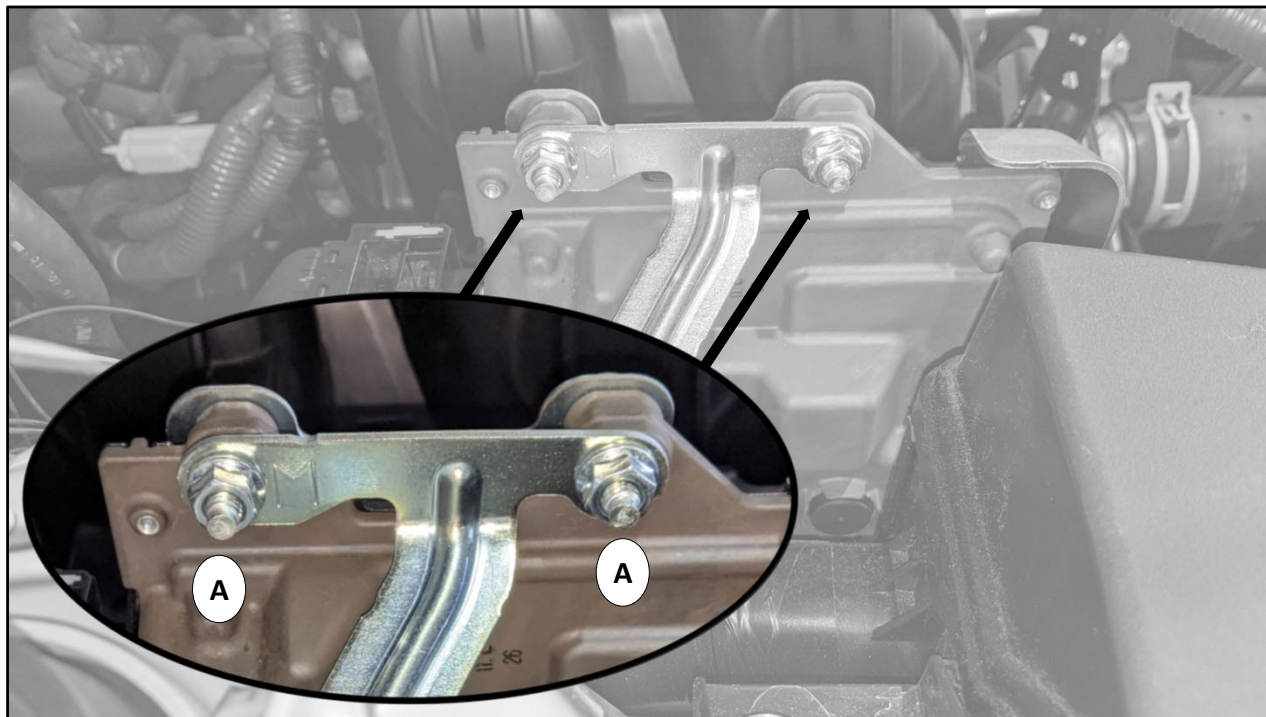
A Bosch Company

**Step #2**

Remove 10mm Bolt (**A**) with 10mm socket or spanner.
Retain this bolt as it will be reused.

MoTeC

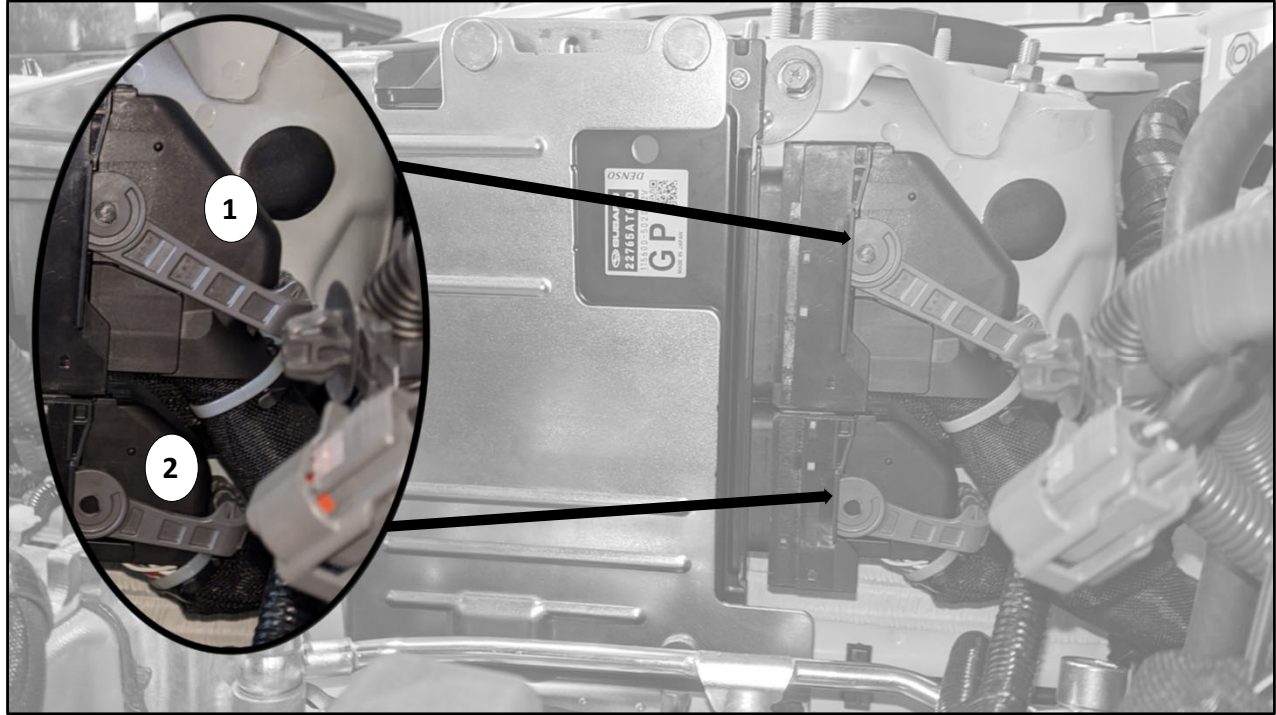
A Bosch Company

**Step #3**

Remove the 2 10mm nuts (**A**) with 10mm socket or spanner.
Retain these nuts and bracket as they will be reused.

MoTeC

A Bosch Company



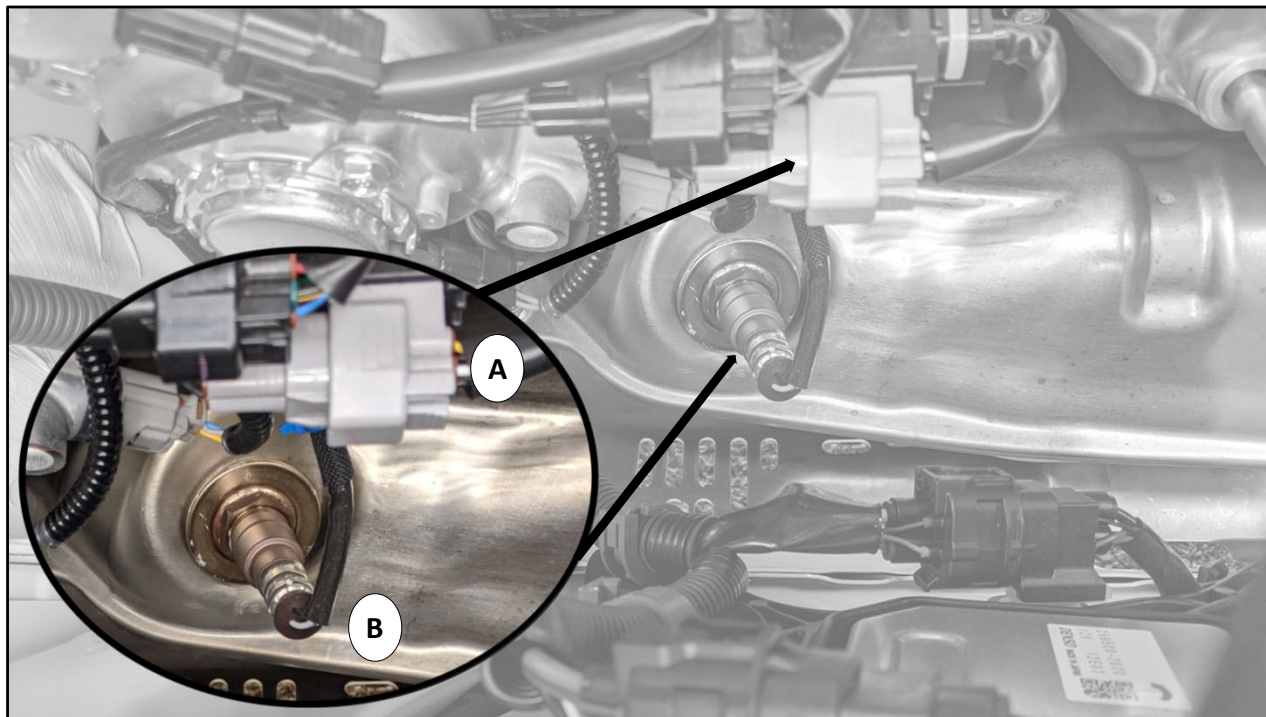
Step #4

Unplug the ECU Connectors in the order outlined above. They are removed by pressing down on the tab and moving the grey levers upwards.

The ECU can now be removed from the vehicle by lifting upwards. Underneath the ECU is held in a bracket by 2 rubber grommets so may be a little difficult to remove. Tilting the ECU while removing will help in removal.

MoTeC

A Bosch Company

**Step #5**

Remove the OE wideband sensor.

1. Disconnect the Connector (A).
2. Remove Lambda Sensor (B) with lambda sensor socket, universal joint, extension and ratchet.

Lambda Sensor is located on the front side of the engine on the driver side on the exhaust header as shown circled above.

MoTeC

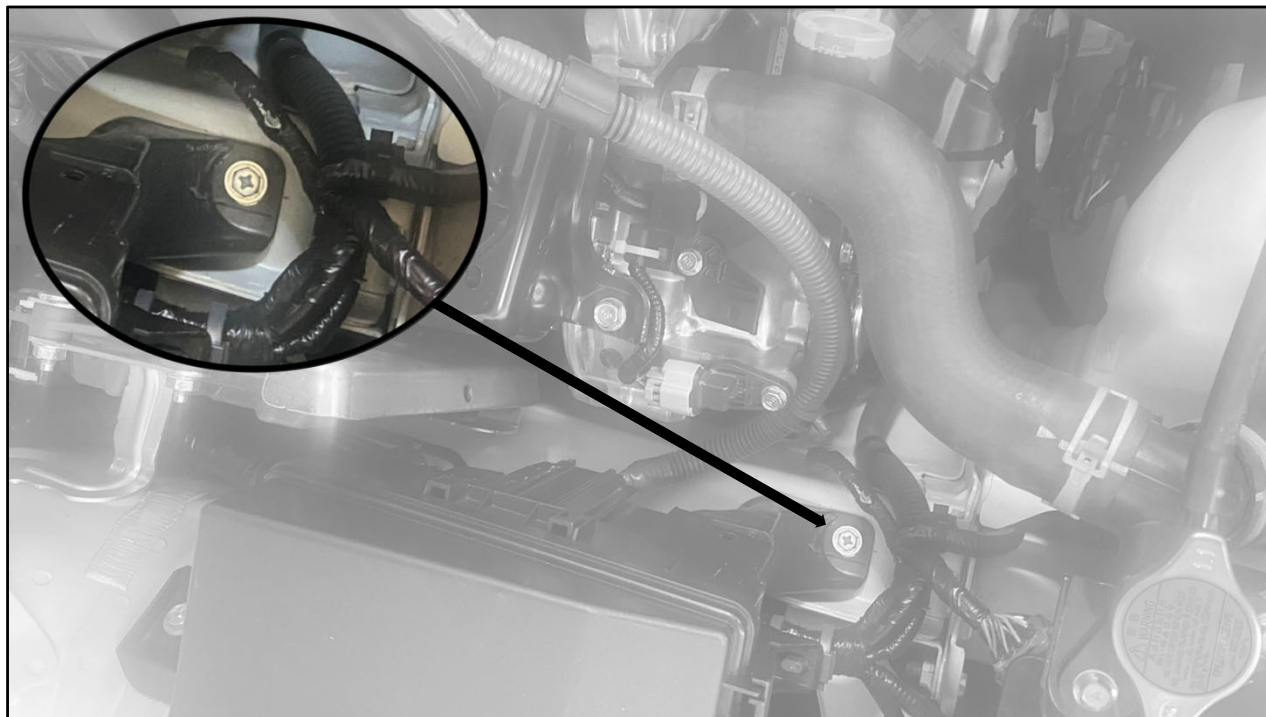
A Bosch Company

**Step #6**

Once the OE Lambda Sensor is removed, install and torque the supplied Bosch LSU 4.9 Wideband sensor in the exhaust header where the factory sensor was fitted.

MoTeC

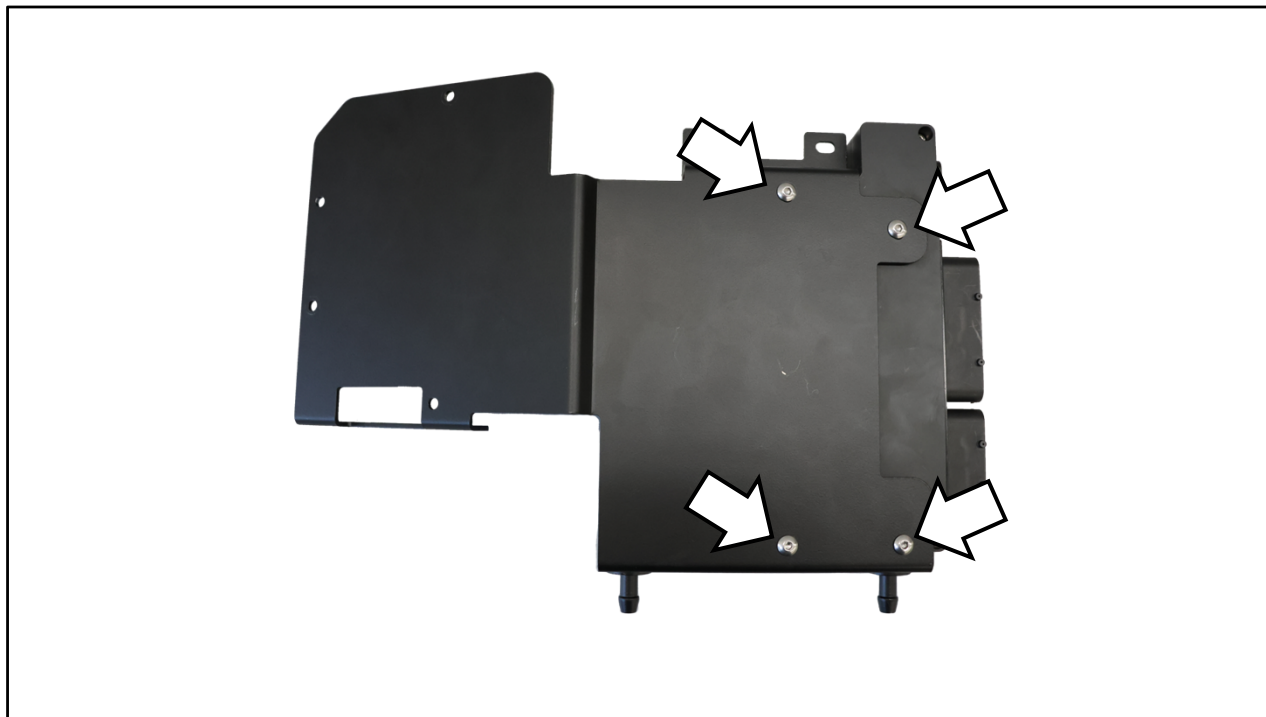
A Bosch Company

**Step #7**

Remove the highlighted Bolt attaching the Fuse Box to the chassis.

MoTeC

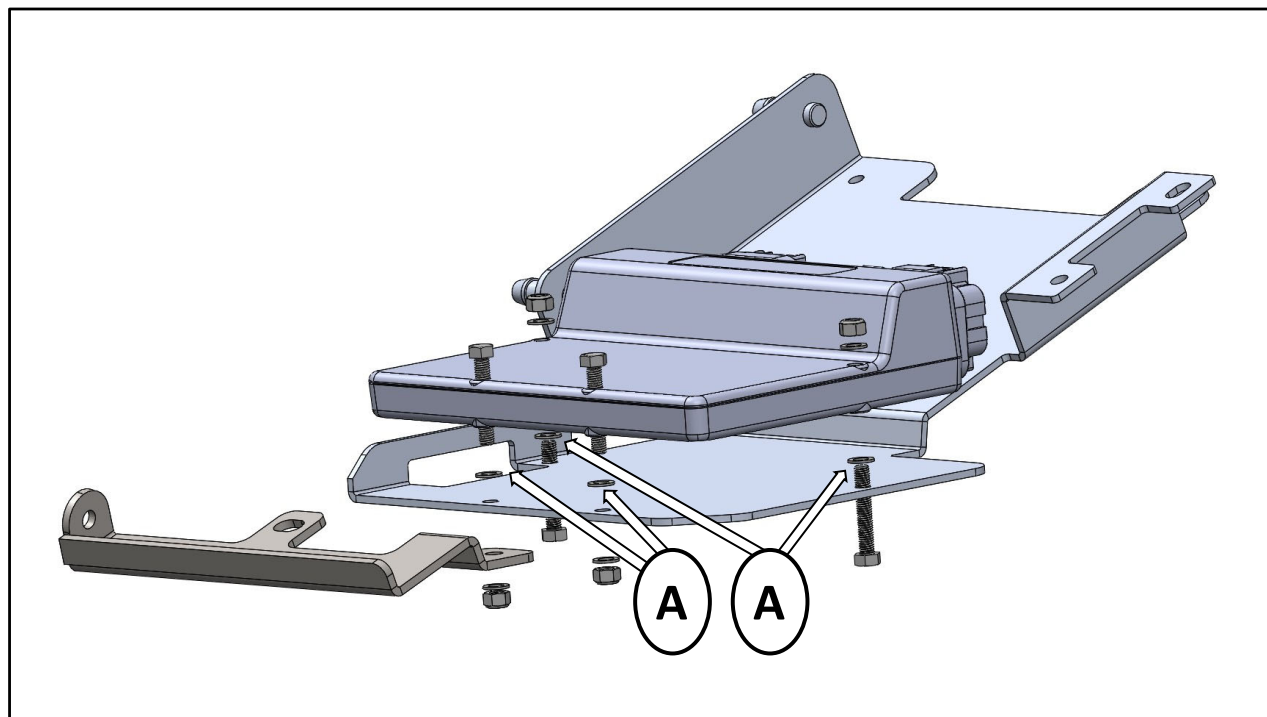
A Bosch Company

**Step #8**

Attach the Adaptor Box to the Mounting bracket using 4 X M5 X 8mm fasteners (12).

MoTeC

A Bosch Company

**Step #9**

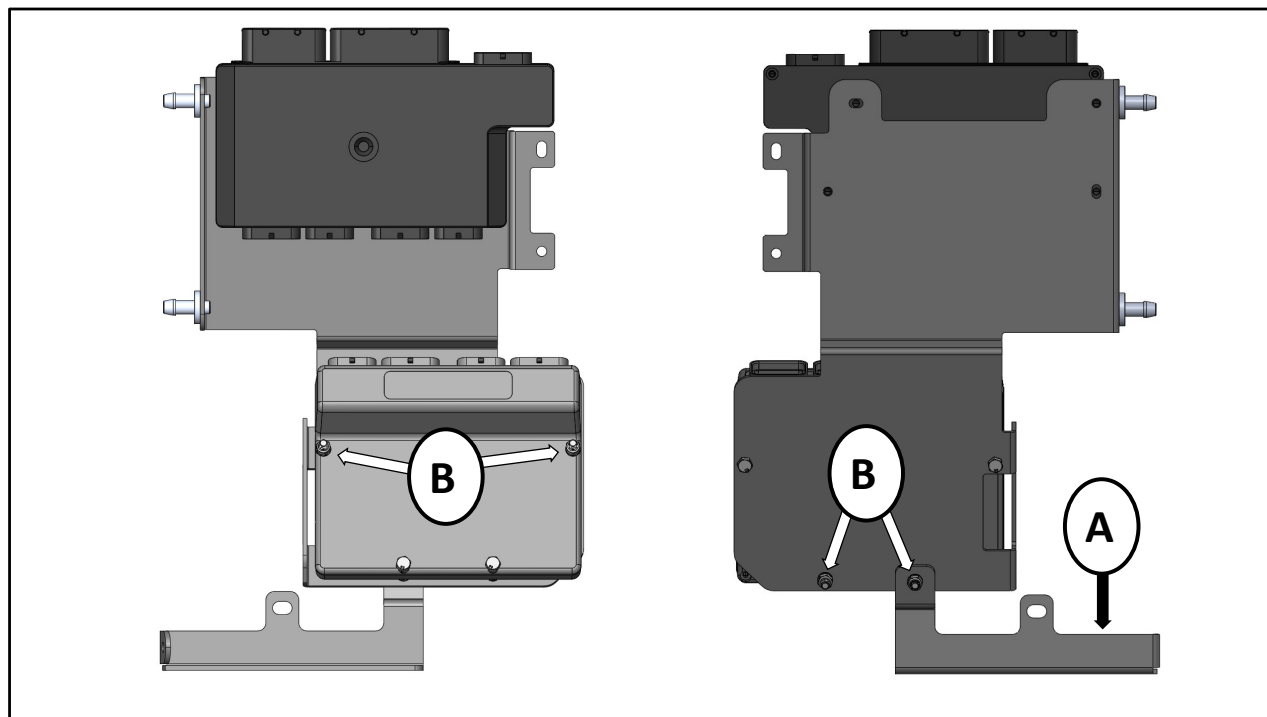
Insert the 4 x M5 x 30mm Hex head bolts (11) 2 x from the back and 2 x from the front of the adaptor mounting bracket.

Insert a M5 washer (14) (**A**) onto each bolt before sliding M142M MoTeC ECU onto the bolt on the Mounting Bracket.

This is to maintain an air gap between the M142M ECU and the Adaptor Mounting Bracket.

MoTeC

A Bosch Company

**Step #10**

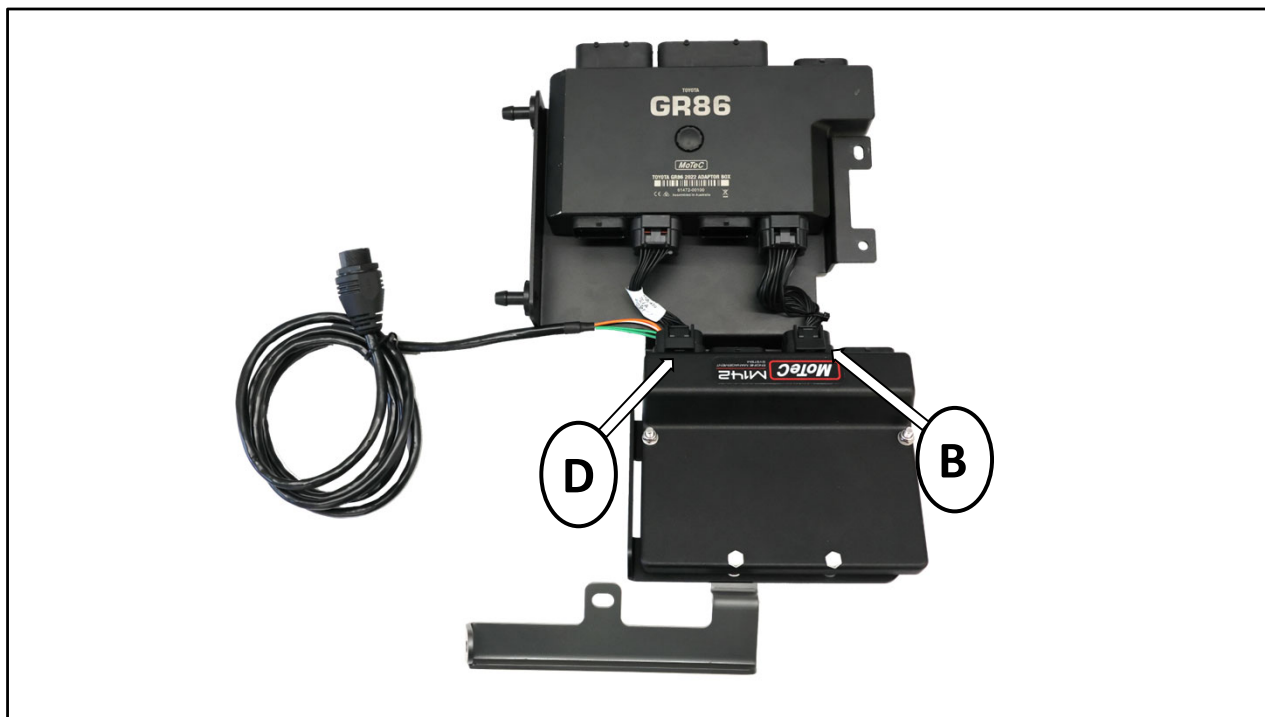
Insert the Support Bracket (**A**) onto the bolt.

Then place the supplied M5 Washers and M5 Locking Nuts onto all bolts (**B**).

Tighten all Nuts except for the Support Bracket (**A**), this needs to be tightened later in the installation to ensure correct alignment.

MoTeC

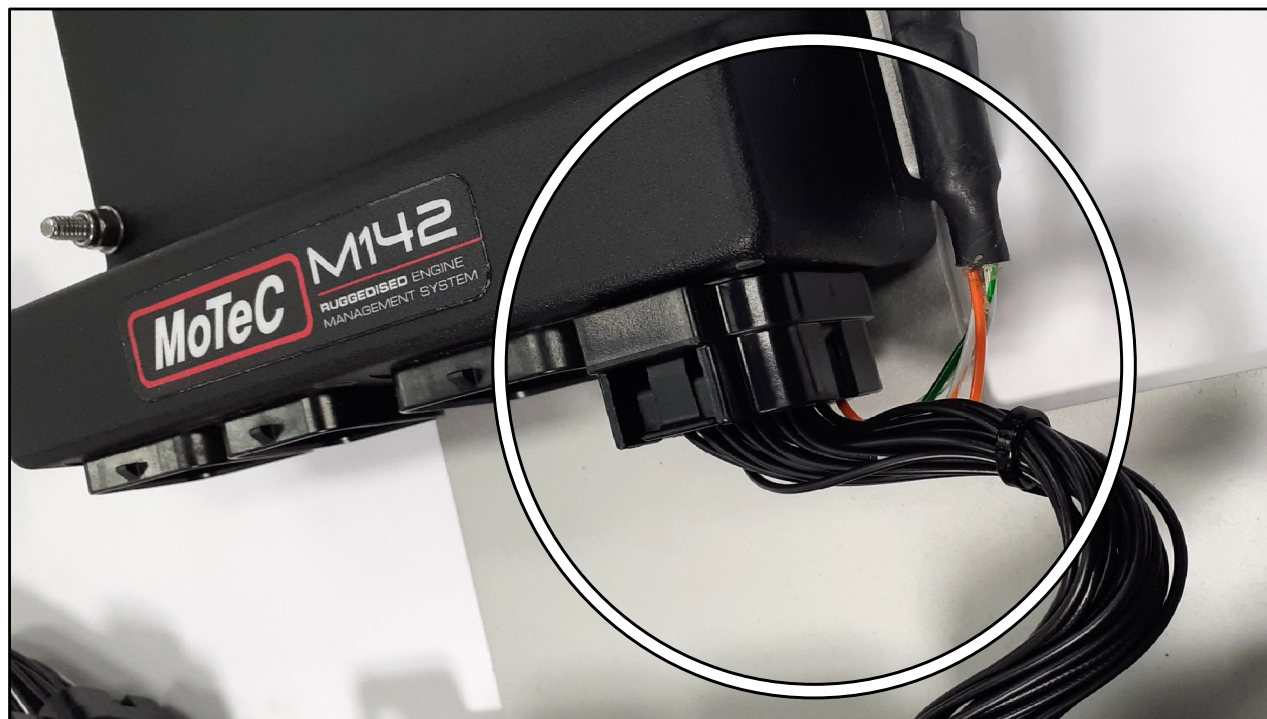
A Bosch Company

**Step #11**

Insert B (#61474) and D (#61476) stub looms first as labelled above.

MoTeC

A Bosch Company



Step #12

When connecting stub loom D (#61476) ensure the end with the ethernet cable is attached to the M1 side as shown above. This will provide communication with the M142M ECU when installed.

MoTeC

A Bosch Company

**Step #13**

Install Stub Loom C (#61252) in the location as shown above.

MoTeC

A Bosch Company

**Step #14**

Install Stub Loom A (#61254) in the remaining slot.



Step #15

Attach M1 Adaptor LTC Loom (**A**) to the Breakout Connector on the adaptor box as shown above.

MoTeC

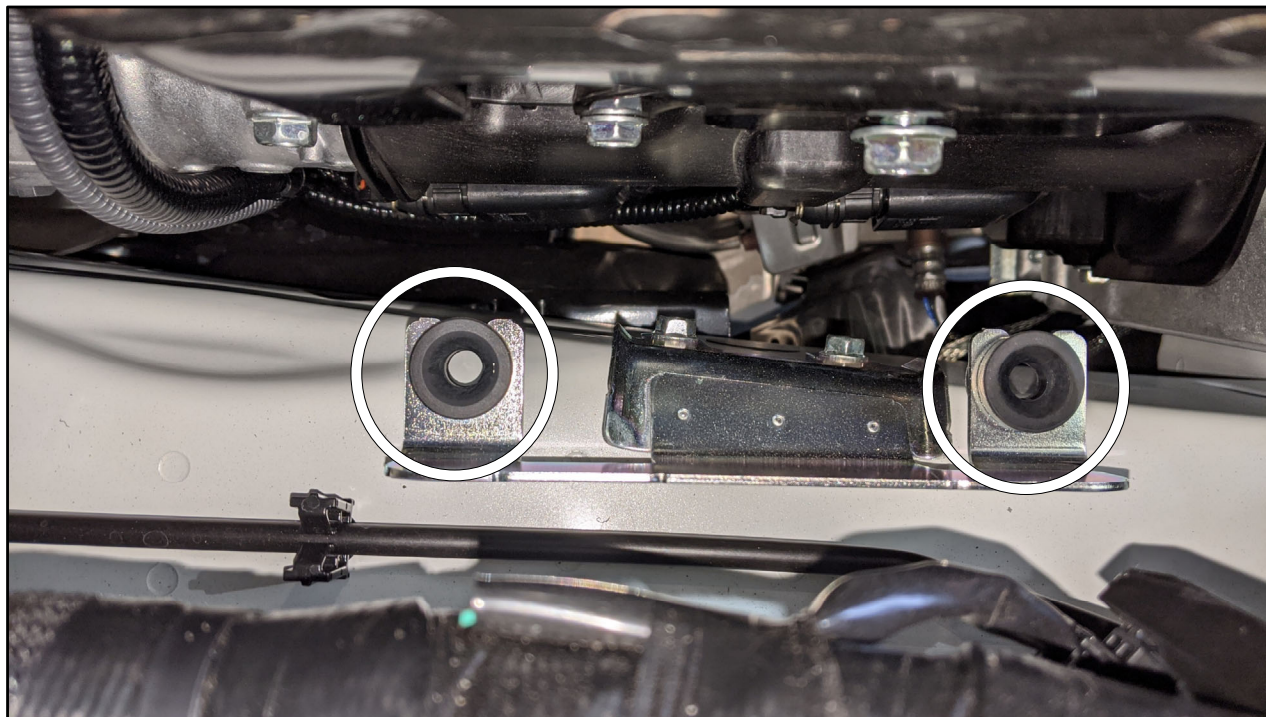
A Bosch Company

**Step #16**

Connect the LTC -LSU into the 4 pin DTM connector (A).

MoTeC

A Bosch Company



Step #17

Lower the Adaptor Kit Assembly into the highlighted OE ECU mounting grommets. Before fully inserting the Adaptor Kit assembly, connect the OE ECU connectors in the reverse order shown in step #4, as it can be difficult to plug in once the Adaptor Kit Assembly is bolted down.

MoTeC

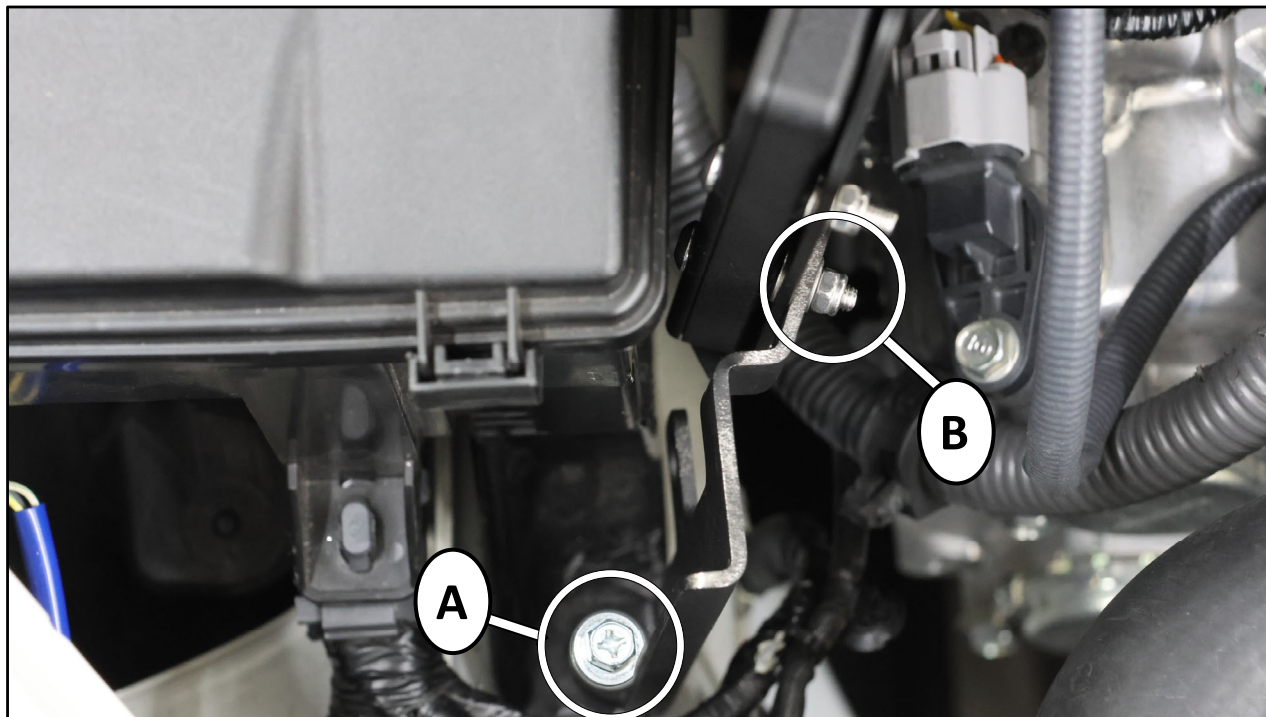
A Bosch Company

**Step #18**

Secure Adaptor Kit Assembly using OE Bracket that was removed in Step #3 as shown above using supplied 2 x M6 x 15mm button head bolts (13) with the nuts that were removed in Step #3.

MoTeC

A Bosch Company

**Step #19**

Using the supplied M6 x 16mm Phillips hex bolt (18) secure the Support Bracket (A) and Fuse box to the chassis then tighten the M5 nut (B).

MoTeC

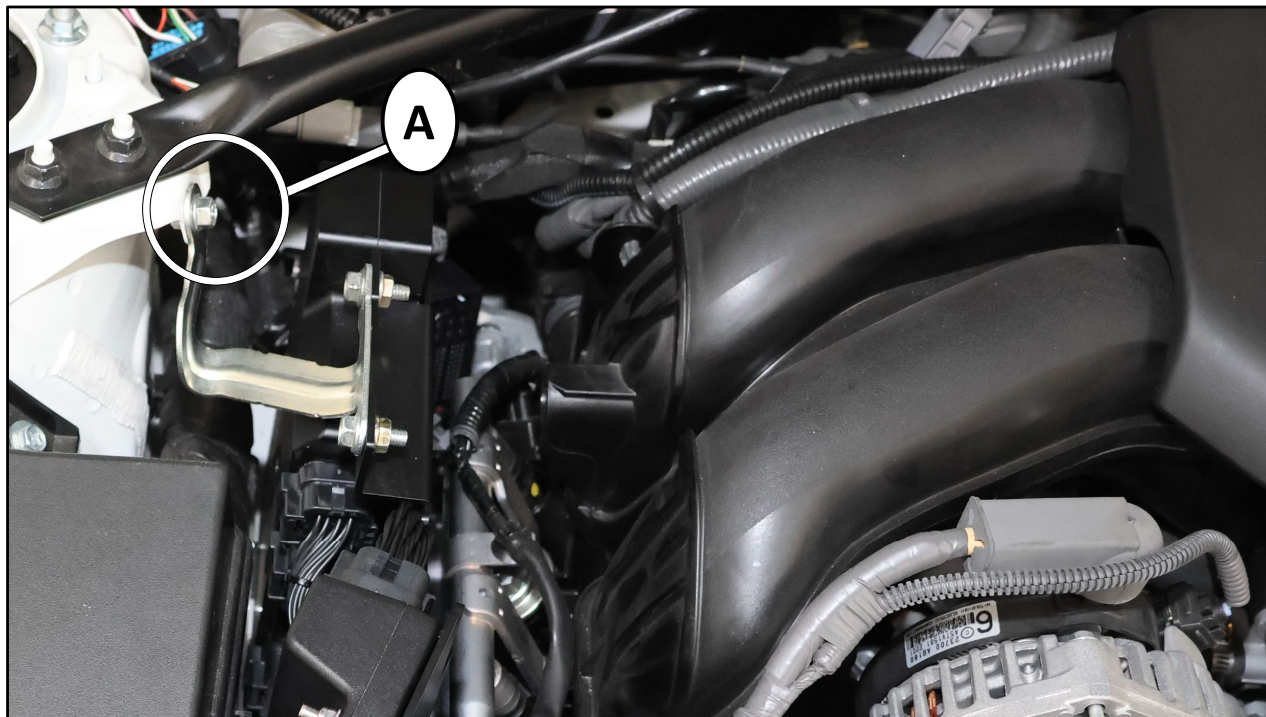
A Bosch Company

**Step #20**

The Alternator cable that was unclipped in Step #1 can now be attached to the Adaptor mounting bracket as shown above.

MoTeC

A Bosch Company

**Step #21**

Reattach the OE Bolt (A) that was removed in step #2

MoTeC

A Bosch Company

**Step #22**

Connect the installed Lambda sensor connector (A) to the LTC as shown above.

Route wiring for Lambda sensor away from heat sources and fans.

Secure LTC.

Route communications (Ethernet) cable (B) away from heat sources while remaining accessible.

MoTeC

A Bosch Company



Installation Complete.